

Work Order ID 157487***157487***

Page 1

Tuesday, March 07, 2017 7:48:44 AM

Item ID: D4277-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rib

Start Date: 3/7/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 3/9/2017 Req'd Qty: 6.00

6

Customer:

Reference: SCHEDULED

Approvals: Process Plan:

Date: MAR 07 2017 Tooling:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4277

D

100

0.00

100

Large Fab

Memo

0.28

Large Fab

1- Trace using DT9819 and cut tube as per dwg D4277
2- Remove marking,debur

6x DG 2017/03/07

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

6x

DAS
43
9-89

MAR 07 2017

120

Identify as per dwg & Stock Location: W11 04

0.00

120

Packaging

Memo

0.01

Packaging

STOCK IN BASKET CELL
LOCATION: WA004

6x

DAS
43
9-89

MAR 07 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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								Lead hand / Supervisor Approval Verification																	
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Page 2

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Run Start

NR1

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Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.10

Quality Control

DAS
21
9-89

MAR 07 2017

DAS
21
9-89

MAR 07 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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OTHER : ☐											

Picklist Print

Tuesday, March 07, 2017 7:48:48 AM

Work Order ID: 157487

157487

Parent Item: D4277-7

D4277-7

Parent Item Name: Rib

Start Date: 3/7/2017

Required Date: 3/9/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.11.12 new issue DD verf:EC
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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✓ M304TS0.500W.049

Purchased

No

100

f

1,077.146

0.1442

0.910737

M304TS0 500W 049

Square Tubing

**

DO 2017/03/07

Location

WA004

M135215

M136011

M136698

Loc Qty

1077.14684

624

23.64684

429.5

Loc Code

B136698 →

1

DQA: _____ Date: _____

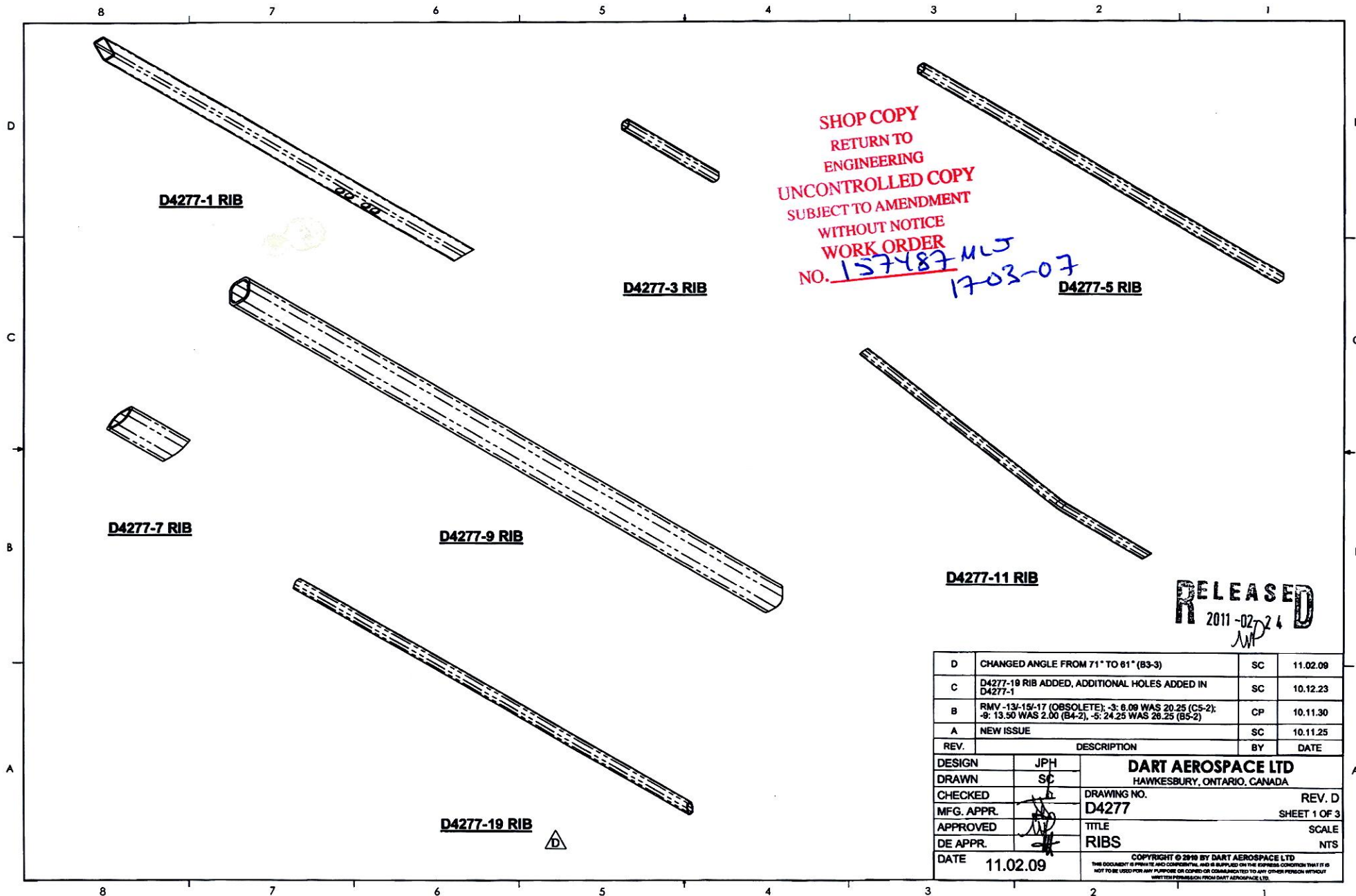


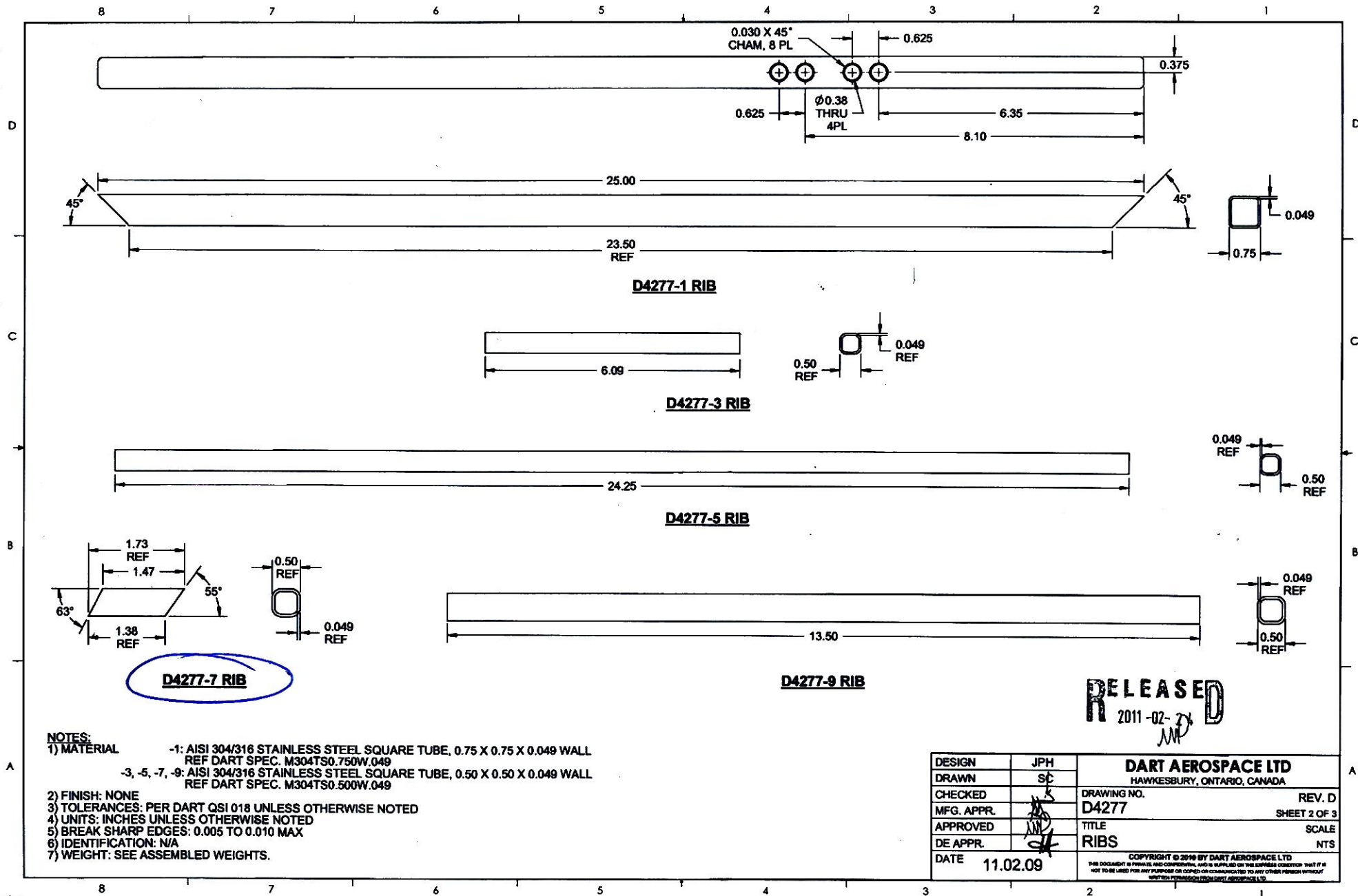
WORK ORDER NON-CONFORMANCE / UPDATE

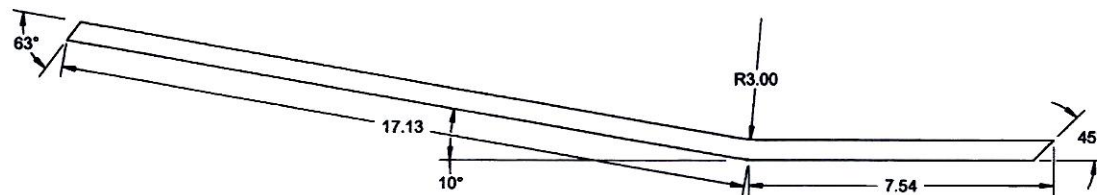
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Work Order update only ☐

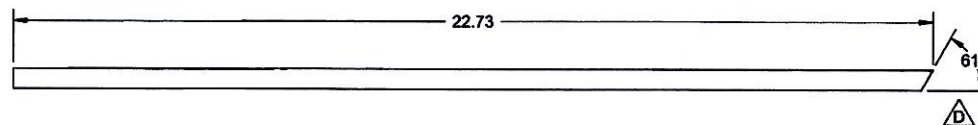
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OTHER : _____																																																																																																																									







D4277-11 RIB



D4277-19 RIB

NOTES:

- 1) MATERIAL -11, -19: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS.

RELEASED
2011-02-24

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